

# MUD PUMP EXPENDABLES

# FLUID END EXPENDABLES

## EMSCO F500

6 3/4" x 7"

### LINERS & LINER SEALS

### VALVES, SEATS, SPRINGS & INSERTS

SIZE	HIGH CHROME	CERAMIC ZIRCONIA	LINER SEAL	STYLE	4 WEB	FULL OPEN
4"	G-0146-40HP	G-0146-40Z	G-281	VALVE ASSY-URETHANE	G-U5-B5	G-5-V1
4 1/2"	G-0146-44HP	G-0146-44Z	G-281	VALVE ASSY-URETHANE HT	G-U5-B5-HT	G-5-V1-HT
5"	G-0146-50HP	G-0146-50Z	G-281	VALVE SEAT	G-5DD-B1	G-5-S1
5 1/2"	G-0146-54HP	G-0146-54Z	G-281	VALVE SPRING	G-5710-111	G-5710-111
5 3/4"	G-0146-56HP	G-0146-56Z	G-281	INSERT-URETHANE	G-5-WI	G-5-FI
6"	G-0146-60HP	G-0146-60Z	G-281	INSERT-URETHAN HT	G-5-WI-HT	G-5-WI-HT
6 1/4"	G-0146-62HP	G-0146-62Z	G-281	<b>SEAT PULLER ASSEMBLY</b> *Does not include puller head		
				PULLER ASSEMBLY *	G-1700	G-1700
				PULLER HEAD	G-1700-5	G-5-PH

### PISTONS

SIZE	BORE HUB Ø SIZE	REPLACEABLE RUBBER PISTON ASSY	PISTON REPLACEMENT RUBBER KIT	BONDED RUBBER PISTON ASSY	SINGLE UROMETER URETHANE BONDED	URETHANE BONDED HIGH TEMP.
4"	1"	I-40-K10	G-40K-KIT	LL-40-K10	LLU-40-K10	LLU-40-K10-HT
4 1/2"	1"	I-44-K10	G-44K-KIT	LL-44-K10	LLU-44-K10	LLU-44-K10-HT
5"	1"	I-50-B10	G-50B-KIT	LL-50-B10	LLU-50-B10	LLU-50-B10-HT
5 1/2"	1"	I-54-B10	G-54B-KIT	LL-54-B10	LLU-54-B10	LLU-54-B10-HT
5 3/4"	1"	I-56-B10	G-56B-KIT	LL-56-B10	LLU-56-B10	LLU-56-B10-HT
6"	1"	I-60-B10	G-60B-KIT	LL-60-B10	LLU-60-B10	LLU-60-B10-HT
6 1/4"	1"	I-62-L10	G-62L-KIT	LL-62-L10	LLU-62-L10	LLU-62-L10-HT

### PISTON RODS, EXTENSION RODS & ACCESSORIES

	DIAMETER	PISTON ROD	EXTENSION ROD	ROD CLAMP	SUB ROD	PISTON ROD NUT
PART NO.	-	G-1551700	G-07913702	G-PP600500	-	G-7403224

### GASKET

VALVE COVER GASKET	G-733	CYLINDER HEAD GASKET	G-281
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**MUD PUMP EXPENDABLES****FLUID END MODULE & ACCESSORIES****Emsco F-500/F-650**

ITEM	PART NO.	DESCRIPTION	QTY PER PUMP
1	G-6318-0151-00	Module, Studded Fluid End	3
2	G-7507-2207-00	Stud, Power Frame	18
3	G-7601-0630-17	Nut, Power Frame Stud	18
4	G-7507-3402-00	Stud, Threaded Ring	30
5	G-7601-0630-26	Nut, Threaded Ring Stud	30
6	G-7507-3407-00	Stud, Discharge Manifold	12
7	G-7601-0630-26	Nut, Discharge Manifold Stud	12
8	G-6318-0148-00	Cage, Liner	3
9	G-6318-0177-00	Guide, Lower Valve	3
10	G-6318-0153-00	Clip, Locking	3
11	G-7602-2200-34	Seal, Liner	6
12	G-6318-0158-00	Plug, Cylinder Head	3
13	G-6318-0130-00	Ring, Threaded Cylinder Head	3
14	G-6318-0157-00	Cap, Threaded Cylinder Head	3
15	G-6310-0084-00	Seal, Valve Pot Cover	3
16	G-7501-0051-00	Screw, Retainer	12
17	G-6397-0603-00	Retainer Plate	3
18	G-6397-0602-00	Guide, Upper Valve	3
19	G-6310-0016-02	Cover, Valve Pot	3
20	G-7602-1600-23	Seal, Discharge Manifold	3
21	G-7602-1600-38	Seal, Suction Manifold	3
22	G-6318-0155-00	Bushing, Lower Valve Guide	3

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