

# MUD PUMP EXPENDABLES

# FLUID END EXPENDABLES

## IDECO T-800

7" x 9"

### LINERS & LINER SEALS

### VALVES, SEATS, SPRINGS & INSERTS

SIZE	HIGH CHROME	CERAMIC ZIRCONIA	LINER SEAL	STYLE		
				4 WEB	FULL OPEN	
4"	G-0230-40HP	G-0230-40Z	G-783	VALVE ASSY-URETHAN	G-6-EH	G-6-V1
4 1/2"	G-0230-44HP	G-0230-44Z	G-783	VALVE ASSY-URETHAN HT	G-6-EH-HT	G-6-V1-HT
5"	G-0230-50HP	G-0230-50Z	G-783	VALVE SEAT	G-6ADD-B6	G-6-S6
5 1/2"	G-0230-54HP	G-0230-54Z	G-783	VALVE SPRING	G-5710-115	G-5710-115
5 3/4"	G-0230-56HP	G-0230-56Z	G-783	INSERT-URETHAN	G-6-WI	G-6-FI
6"	G-0230-60HP	G-0230-60Z	G-783	INSERT-URETHAN HT	G-6-WI-HT	G-6-FI-HT
6 1/4"	G-0230-62HP	G-0230-62Z	G-783	<b>SEAT PULLER ASSEMBLY</b> *Does not include puller head		
6 1/2"	G-0230-64HP	G-0230-64Z	G-783	PULLER ASSEMBLY *	G-1700	G-1700
6 3/4"	G-0230-66HP	G-0230-66Z	G-783	PULLER HEAD	G-1700-6	G-D-6

### PISTONS

SIZE	BORE HUB Ø SIZE	REPLACEABLE RUBBER PISTON ASSY	PISTON REPLACEMENT RUBBER KIT	BONDED RUBBER PISTON ASSY	SINGLE DUROMETER URETHAN BONDED	URETHANE BONDED HIGH TEMP.
4"	1 1/2" & 1 5/8"	I-40-K15	G-40K-KIT	LL-40-K15	LLU-40-K15	LLU-40-K15-HT
4 1/2"	1 1/2" & 1 5/8"	I-44-B15	G-44B-KIT	LL-44-B15	LLU-44-B15	LLU-44-B15-HT
5"	1 1/2" & 1 5/8"	I-50-B15	G-50B-KIT	LL-50-B15	LLU-50-B15	LLU-50-B15-HT
5 1/2"	1 1/2" & 1 5/8"	I-54-B15	G-54B-KIT	LL-54-B15	LLU-54-B15	LLU-54-B15-HT
5 3/4"	1 1/2" & 1 5/8"	I-56-B15	G-56B-KIT	LL-56-B15	LLU-56-B15	LLU-56-B15-HT
6"	1 1/2" & 1 5/8"	I-60-B15	G-60B-KIT	LL-60-B15	LLU-60-B15	LLU-60-B15-HT
6 1/4"	1 1/2" & 1 5/8"	I-62-L15	G-62L-KIT	LL-62-L15	LLU-62-L15	LLU-62-L15-HT

### PISTON RODS, EXTENSION RODS & ACCESSORIES

PART NO.	DIAMETER	PISTON ROD	EXTENSION ROD	ROD CLAMP	SUB ROD	PISTON ROD NUT
	1 1/2"	G-551-405-13	G-551-406-06	G-551-406-08	-	G-50V14

### GASKET

VALVE COVER GASKET	G-783	CYLINDER HEAD GASKET	G-783
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## MUD PUMP EXPENDABLES

## FLUID END MODULE & ACCESSORIES

### IDECO T-500/ T-800/ T-1000

ITEM	PART NO.	DESCRIPTION	QTY PER PUMP
1	G-551-458	Module, Studded Fluid End (Includes Items #1 - 5)	3
2	G-551-410-01	Stud, Power Frame	24
3	G- 551-410-02	Stud, Discharge Manifold	12
4	G- 551-410-03	Stud, Threaded Ring	48
5	G-IN-416	Nut, Power Frame/ Discharge Manifold/ Threaded Ring	84
6	G-551-405-04	Retainer, Threaded Plug	6
7	G-551-405-03	Ring, Threaded	9
8	G-551-422-02	Plug, Cylinder Head	3
9	G-551-422-03	Plug, Cylinder Head (top)	3
10	G-551-405-05	Retainer, Threaded Liner	3
11	G-551-405-07	Lower Valve Guide	3
12	G-551-422-04	Retainer, Lower Valve Guide	3
13	G-BMT-1669-63-09	Gasket, Valve Cover	9
14	G- IO-548	Seal, Discharge Manifold	3
15	G- IO-521	Seal, Suction Manifold	3
16	G- 551-405-09	Bushing, Valve Guide (Not Shown In Drawing)	6
17	G- 551-405-06	Upper Valve Guide ((Not Shown In Drawing)	3

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